



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200
Fax 613 632-5246

RB6796941
Job Sheet 180396



005288

Part No: RB6796941

Job Qty: 1 ea

Part Name: Seals Replacement, Accessories Gear Box



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 7/5/18

Job Tracking No:

Due Date: 8/13/18

Created By: Logan David

Type: SOLD

Description:

Note: DWG RB6796941 Rev. 11 IPP Rev. A 18.07.31 new issue DP Verify DD

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	1 Ea	8/13/18	8/13/18	0.00	0.00	Start Up Small Fab-4		
100	Small Fab	1 pcs	8/13/18	8/13/18	0.08	0.13	Small Fab-9		
110	QC	1 pcs	8/13/18	8/13/18	0.00	0.00	QC5		
120	QC	1 pcs	8/13/18	8/13/18	0.00	0.00			
130	Packaging	1 pcs	8/13/18	8/13/18	0.00	0.00	Packaging3-2		
140	QC21-FG	1 Ea	8/13/18	8/13/18	0.00	0.00	QC21		

Part Op 100 - Pick kit
Descriptions: 130 - Identify and Stock

Job BOM

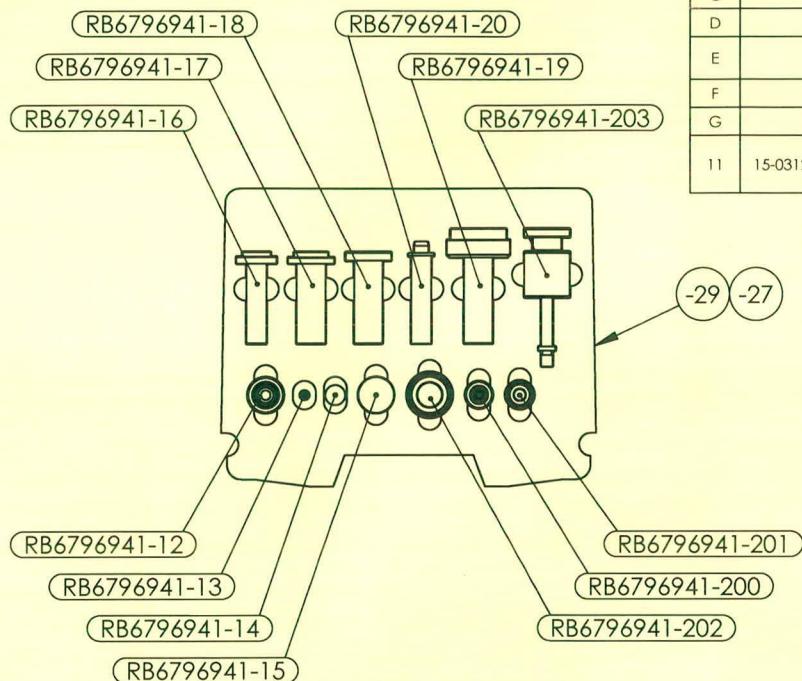
Part / Item	Component Name	Quantity	Operation	Container
10164	LG. Pistol Case, Plastic	1 Ea (1 ea)	90-Start up Operation	5096400
RB6796941-12	Adapter	1 Ea (1 ea)	90-Start up Operation	5099322
RB6796941-13P	GUIDE	1 pcs (1 ea)	90-Start up Operation	5028383
RB6796941-14	Starter Seal Guide	1 Ea (1 ea)	90-Start up Operation	5102895
RB6796941-15	Guide	1 Ea (1 ea)	90-Start up Operation	5072565
RB6796941-16P	PUNCH	1 pcs (1 ea)	90-Start up Operation	5028384
RB6796941-17P	Punch.	1 Ea (1 ea)	90-Start up Operation	5028385
RB6796941-18E	Punch	1 Ea (1 ea)	90-Start up Operation	5028386
RB6796941-19P	PUNCH	1 pcs (1 ea)	90-Start up Operation	5028387
RB6796941-200	Tach Generator Puller	1 Ea (1 ea)	90-Start up Operation	5102875
RB6796941-201	Puller Assembly/Starter Seal Removal Tool	1 Ea (1 ea)	90-Start up Operation	5104209
RB6796941-202	Power Take Off Seal Puller C-20	1 Ea (1 ea)	90-Start up Operation	5102871
RB6796941-203	Slide Hammer Assembly	1 Ea (1 ea)	90-Start up Operation	5076684
RB6796941-20P	PUNCH	1 pcs (1 ea)	90-Start up Operation	5028388
RB6796941-29	Bottom Foam - Y-20 Black - I.R. Specialties	1 (1 ea)	90-Start up Operation	5103307

Job Allocations				
Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	10164	1	5	0
	RB6796941-12	1	9	0
	RB6796941-13P	1	2	0
	RB6796941-14	1	0	0
	RB6796941-15	1	7	0
	RB6796941-16P	1	1	0
	RB6796941-17	1	0	0
	RB6796941-18	1	0	0
	RB6796941-19P	1	1	0
	RB6796941-200	1	0	0
	RB6796941-201	1	0	0
	RB6796941-202	1	0	0
	RB6796941-203	1	6	0
	RB6796941-20P	1	1	0
	RB6796941-29	1	0	0
Part Specifications				
Specifications could not be found.				

Plex 7/31/18 4:37 PM dart.logan.david

This drawing, specifications, and concepts contained here in are the sole property of Dart Aerospace, and may not be reproduced or used in any fashion without the prior written permission of Dart Aerospace Eugene, OR.

REVISIONS				
REV	ECR	DESCRIPTION	DATE	INITIAL
A		SEE SHEET 3 REV FROM ORIGINAL DWG.	3/21/1964	
B1		(SHT 1, B/M) ADDED -29. REV FROM ORIGINAL DWG.	9/22/1965	
B2		(ALL SHEETS) REV SHT NO. BLOCKS. REV FROM ORIGINAL DWG.	9/22/1965	
B3		SEE SHT 5. REV FROM ORIGINAL DWG.	9/22/1965	
B4		SEE SHT 6. REV FROM ORIGINAL DWG.	9/22/1965	
C		SEE SHT 3. REV FROM ORIGINAL DWG.	10/26/1965	
D		(1) WAS x 488. REV FROM ORIGINAL DWG.	7/8/1970	
E		FINISH CH'D FROM CAD PLATE TO BLACK OXIDE. DIM CHANGES -.560 TO .812 & .594 TO .340 PER D.W.	11/10/2003	RJC DW
F		MADE INDIVIDUAL TOOL DWGS. & MADE THIS THE KIT DWG. PER E.B.	7/15/2011	RJC RW
G		ADDED -29 FOAM WAS EGGSHELL IS B/O FROM I.R. SPECIALTIES.	11/13/2013	CFS
11	15-0312	UPDATED TO NEW DRAFTING STANDARDS. -29 SHEET 2 CH'D DIMS WAS .31 IS 2X .31, WAS 7° IS (2X 7°), WAS 2X 20° IS (2X 20°), WAS R.63 IS 4X R.63. -29 SHEET 3 CH'D DIM WAS 26X R.50 20X 1.00 IS 12X R.50. ADDED DIMS 10X R.50 1.00, 4X R.50 .63.	10/1/2015	DPD JAG

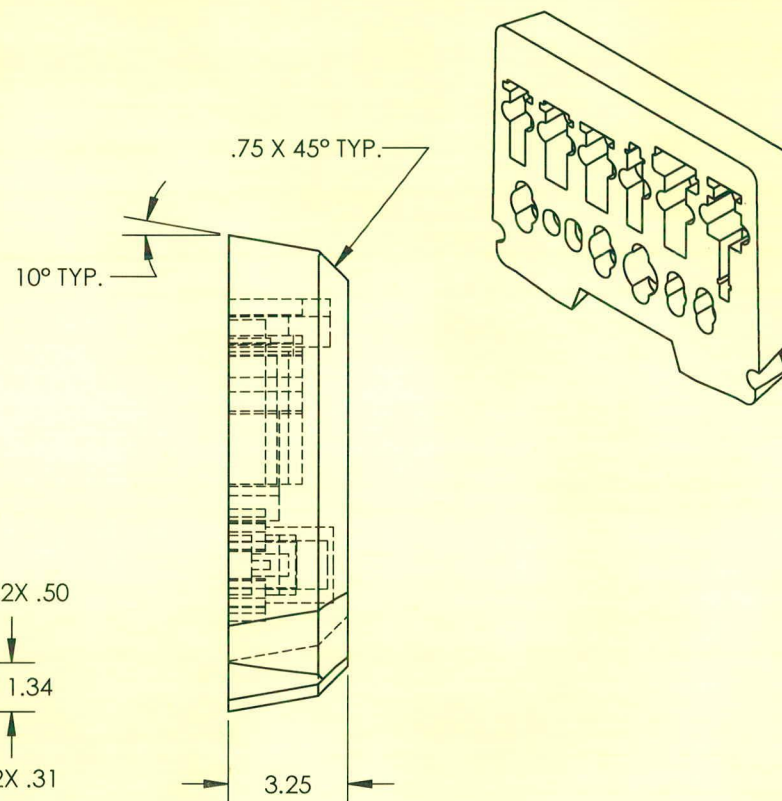
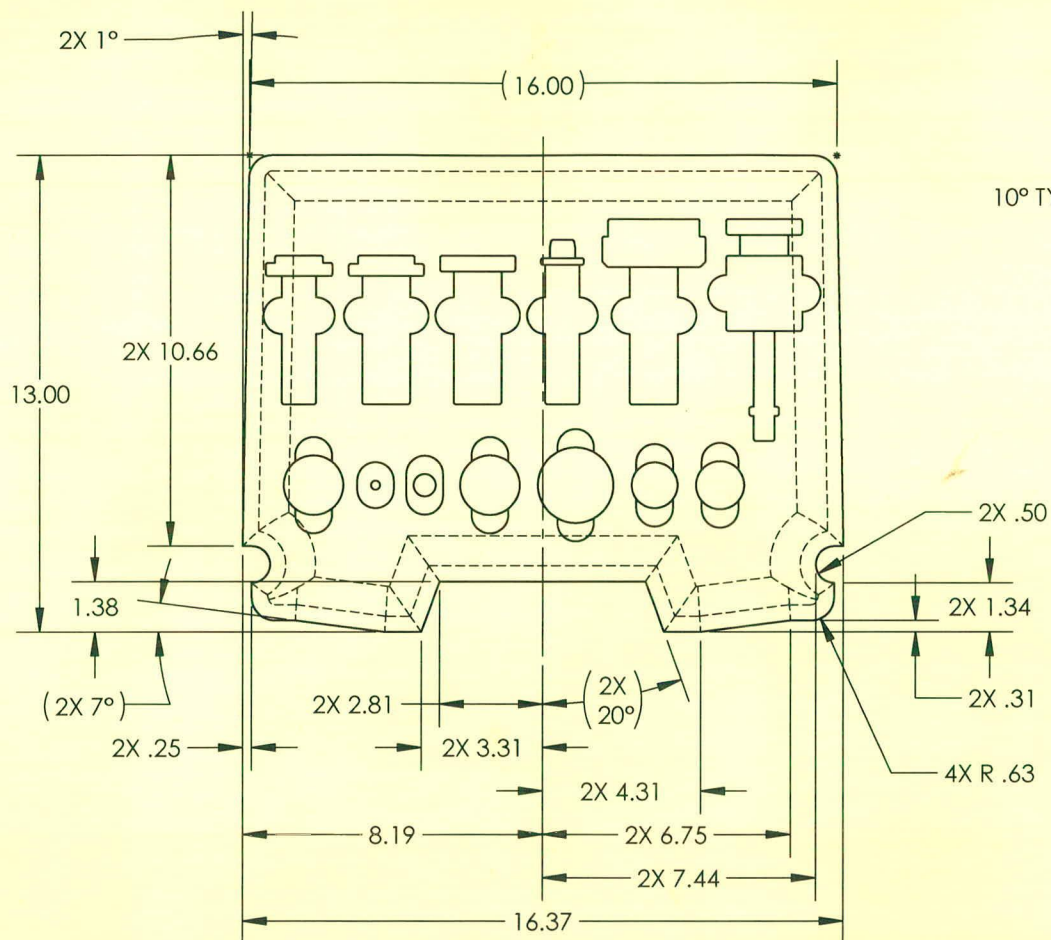


ASSY QTY	ASSY QTY	B/O	Part #	UNIT QTY	Description	Material	B/O INFORMATION OR SPECIFICATIONS	PG.
				1	TACH. GEN. PULLER ASSY.		RB6796941-200	1
				1	STARTER PULLER ASSY.		RB6796941-201	1
				1	PTO PULLER ASSY.		RB6796941-202	1
				1	SLIDE HAMMER ASSY.		RB6796941-203	1
				1	ADAPTER		RB6796941-12	1
				1	GUIDE		RB6796941-13	1
				1	GUIDE		RB6796941-14	1
				1	GUIDE		RB6796941-15	1
				1	PUNCH		RB6796941-16	1
				1	PUNCH		RB6796941-17	1
				1	PUNCH		RB6796941-18	1
				1	PUNCH		RB6796941-19	1
				1	PUNCH		RB6796941-20	1
		B/O	-27	1	PISTOL CASE		RSR GROUP #10164 (WHEN PURCHASED AS KIT)	1
		B/O	-29	1	BOTTOM FOAM	Y-20 BLACK	3-3/8 X 13-1/8 X 16-1/2 (I.R. SPECIALTIES)	2&3

DART AEROSPACE	
TITLE REPLACEMENT KIT - OIL SEALS	
DWG NO.	REV
RB6796941	11
MAT'L	DRAWN BY: CLOUGH
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES	APPROVED <i>D Weil</i>
.XXX ± .005 .XX ± .01 .X ± .1	HEAT TREAT FINISH SPEC
1. BREAK ALL SHARP EDGES .015 x 45° OR .015R	USED ON MODEL
2. DIMENSIONAL LIMITS APPLY AFTER PLATING	ALLISON T63-A-5
SCALE 1:8	DATE 8/3/2010
SHEET 1 OF 3	

This drawing, specifications, and concepts contained here in are the sole property of Dart Aerospace, and may not be reproduced or used in any fashion without the prior written permission of Dart Aerospace Eugene, OR.

REVISIONS							
REV	ECR	DESCRIPTION			DATE	INITIAL	APPROVED
11	15-0312	-29 CH'D DIMS WAS .31 IS 2X .31, WAS 7° IS (2X 7°), WAS 2X 20° IS (2X 20°), WAS R.63 IS 4X R.63.			10/1/2015	DPD	JAG



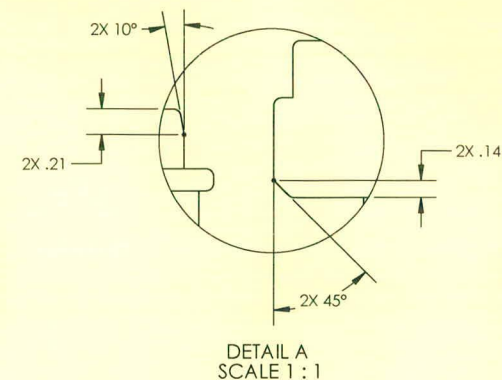
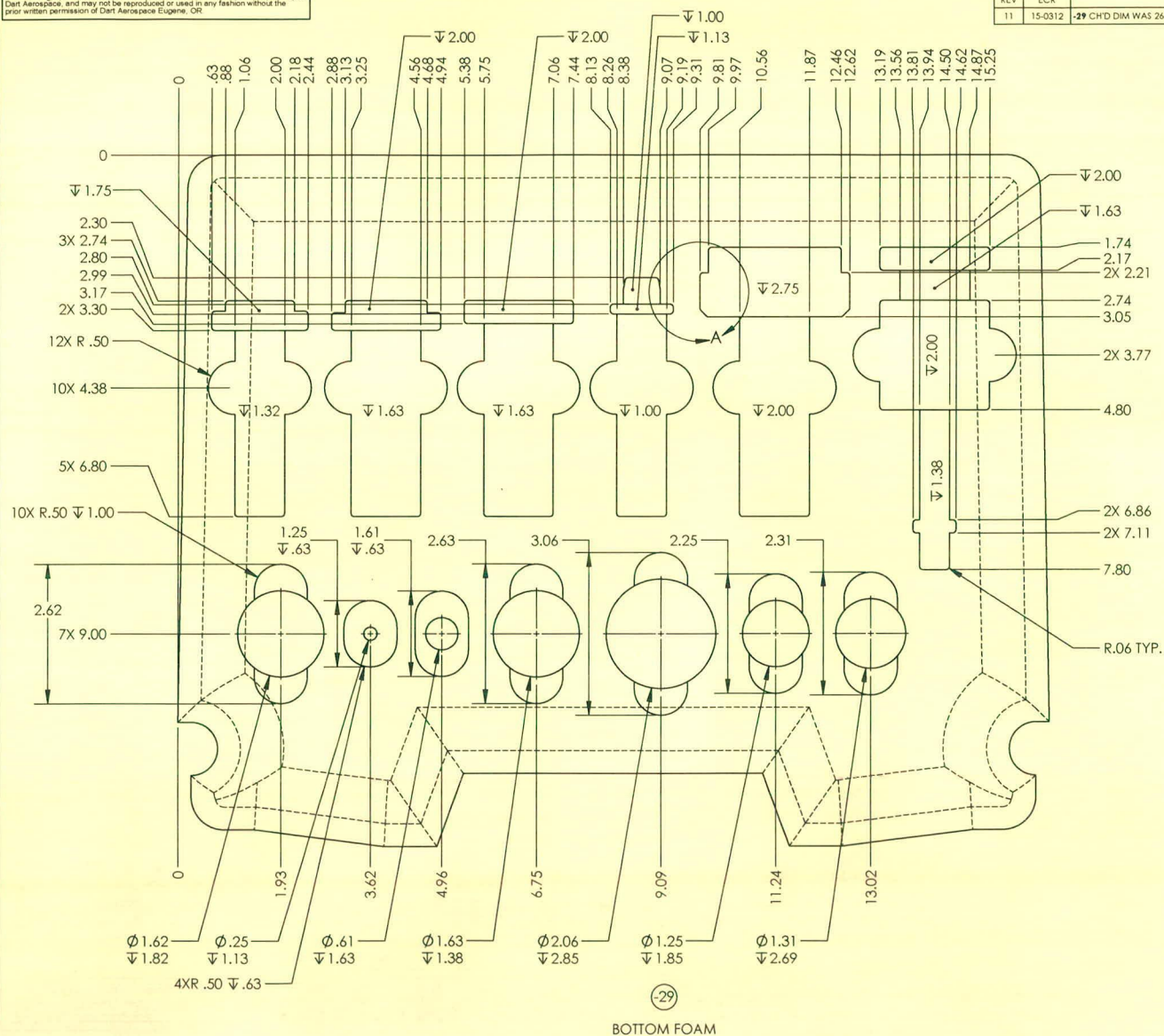
NOTE:
1. SHEET 1 OF 2 FOR -29 FOAM.

(-29)
BOTTOM FOAM

DART AEROSPACE	
TITLE REPLACEMENT KIT - OIL SEALS	
DWG NO. RB6796941-29	REV 11
MAT'L Y-20 BLACK	DRAWN BY: SMITH
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES	APPROVED <i>D Weil</i>
.XXX ± .005 FRACTIONS ± 1/8	HEAT
.XX ± .01 ANGLES ± 5°	TREAT
.X ± .1	FINISH
1. BREAK ALL SHARP EDGES .015 x 45° OR .015R	SPEC
2. DIMENSIONAL LIMITS APPLY AFTER PLATING	USED ON MODEL
	ALLISON T63-A-5
SCALE 1:5	DATE 11/13/2013 SHEET 2 OF 3

This drawing, specifications, and concepts contained here in are the sole property of Dart Aerospace, and may not be reproduced or used in any fashion without the prior written permission of Dart Aerospace Eugene, OR.

REVISIONS						
REV	ECR	DESCRIPTION	DATE	INITIAL	APPROVED	
11	15-0312	-29 CH'D DIM WAS 26X R.50 20X ∇ 1.00 IS 12X R.50, ADDED DIMS 10X R.50 ∇ 1.00, 4X R.50 ∇ .63.	10/1/2015	DPD	JAG	



NOTE:
1. SHEET 2 OF 2 FOR -29 FOAM.

		REV 11	
		TITLE REPLACEMENT KIT - OIL SEALS	
DWG NO.		RB6796941-29	
MAT'L Y-20 BLACK UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES FRACTIONS $\frac{\text{XXX}}{\text{XX}} \pm .005$ DECIMALS .XX $\pm .01$ ANGLES $\pm .1^\circ$		DRAWN BY: SMITH <i>D Weil</i> CHECKED BY: FINISH SPEC	
1. BREAK ALL SHARP EDGES .015 x .45 OR .015R 2. DIMENSIONAL LIMITS APPLY AFTER PLATING		USED ON MODEL ALLISON T63-A-5	
SCALE	1:2	DATE	11/13/2013
		SHEET 3 OF 3	

RE: Red Barn Order 7283 ship 8-17 ---> RB6796941-29 Bottom Foam on RB6796941 , W/O 180396 needs review

Robert Aboud

Tue 2018-07-31 4:50 PM

To: David Logan <dlogan@dartaero.com>; Diane Baker <dbaker@dartaero.com>;

Cc: Jean-Luc Menard <jmenard@dartaero.com>; Daniel Paquette <dpaquette@dartaero.com>;

📎 1 attachments (230 KB)

RB6796941 rev 11.PDF;

Diane,

Please look into purchase this foam from Production Case. You will need step files as well

Rob Aboud

Director of Supply Chain

DART AEROSPACE

T 1-613-632-5200 Ext.244

M 1-514-979-6138

www.dartaerospace.com



From: David Logan

Sent: Tuesday, July 31, 2018 4:45 PM

To: Robert Aboud <raboud@dartaero.com>

Cc: Diane Baker <dbaker@dartaero.com>; Jean-Luc Menard <jmenard@dartaero.com>; Daniel Paquette <dpaquette@dartaero.com>

Subject: Red Barn Order 7283 ship 8-17 ---> RB6796941-29 Bottom Foam on RB6796941 , W/O 180396 needs review

(just reviewed with Dan , who had a concern)

RB6796941-29 Bottom Foam

(Step files ?) no stock

DART
AEROSPACE

Container No: S107479



Part: R86796941

Job No: 140396

Serial No/ Batch: S107479

Revision: 1

Inspector:

Exp Date:

Instructions:

1270 Aberdeen Street
Howkesbury, ON K0A 1K7
CANADA
TEL: 1 613 632-5200
Email: sales@dartaero.com
www.dartaerospace.com

Date: 08/31/18